

## PRODUCT DATA SHEET

# Sika MonoTop®-610

Bonding primer and reinforcement corrosion protection cement based slurry

## DESCRIPTION

Sika MonoTop®-610 is a cementitious, polymer modified one-component coating material containing silica fume used as bonding primer and reinforcement corrosion protection.

## USES

This product may only be used by experienced professionals.

- Bonding primer as part of a concrete repair system
- Reinforcement corrosion protection as part of a concrete repair system

## CHARACTERISTICS / ADVANTAGES

- Easy to use, just add water
- Adhesion to concrete and steel
- Good resistance to water and chloride penetration
- Can be applied with a brush or by wet spray technique

## PRODUCT INFORMATION

|                     |                                                                                                                                                                    |
|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Composition         | Portland cement, silica fume, re-dispersible polymer powder, selected aggregates and additives                                                                     |
| Packaging           | 25 kg bags                                                                                                                                                         |
| Appearance / Colour | Grey powder                                                                                                                                                        |
| Shelf life          | 12 months from date of production                                                                                                                                  |
| Storage conditions  | Product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +35 °C. Always refer to packaging. |
| Density             | 1.8±1.0                                                                                                                                                            |
| Maximum grain size  | 0.4 mm                                                                                                                                                             |

## TECHNICAL INFORMATION

|                           |                                                         |            |
|---------------------------|---------------------------------------------------------|------------|
| Compressive strength      | ~5 MPa - 1 Day<br>~20 MPa - 7 Days<br>~30 MPa - 28 Days | (EN 12190) |
| Tensile adhesion strength | ~2,0 MPa (Pull off) after 28 days                       | (EN 1542)  |
| Shear adhesion strength   | Pass                                                    | (EN 15184) |

## SYSTEMS

|                         |                                                                           |                   |
|-------------------------|---------------------------------------------------------------------------|-------------------|
| <b>System structure</b> | Sika MonoTop®-610 is part of the range of Sika Mortars and comprising of: |                   |
|                         | Bonding Primer/ Reinforcement Cor-                                        | Sika MonoTop®-610 |
|                         | rosion Protection                                                         |                   |
|                         | Repair Mortar                                                             | Sika MonoTop®-612 |
|                         | Levelling / Smoothing Mortar                                              | Sika MonoTop®-620 |

## APPLICATION INFORMATION

|                                    |                                                                                                                                                                                                                        |
|------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Mixing ratio</b>                | For brush application ~5.25 litre water (21 %) per 25 kg bag                                                                                                                                                           |
| <b>Fresh mortar density</b>        | ~2,0 kg/l                                                                                                                                                                                                              |
| <b>Consumption</b>                 | Bonding Primer - Depends on the substrate roughness and thickness of layer applied. ~1,5–2,0 kg of powder per m² per mm thick.<br>Reinforcement Corrosion Protection ~2,0 kg of powder per m² per 1 mm layer thickness |
| <b>Yield</b>                       | 25 kg of powder yields approximately 14,3 litre                                                                                                                                                                        |
| <b>Layer thickness</b>             | Bonding primer - sufficient to coat the concrete surface in a thin layer filling pores and voids. Reinforcement corrosion protection- 2 mm minimum thickness                                                           |
| <b>Ambient air temperature</b>     | +5 °C minimum; +30 °C maximum                                                                                                                                                                                          |
| <b>Substrate temperature</b>       | +5 °C minimum; +30 °C maximum                                                                                                                                                                                          |
| <b>Pot Life</b>                    | ~90 Minutes at +23 °C                                                                                                                                                                                                  |
| <b>Waiting time to overcoating</b> | Apply concrete repair mortar wet on wet with bonding primer<br>Apply concrete repair mortar wet on dry reinforcement corrosion protection coating                                                                      |

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## IMPORTANT CONSIDERATIONS

- Avoid application in direct sun and/or strong wind and/or rain
- Do not add water over the recommended dosage
- Apply only to sound, prepared substrates
- Refer to the Method Statement for Concrete Repair using Sika MonoTop® system for more information.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

## SUBSTRATE QUALITY / PRE-TREATMENT

### Concrete:

The concrete shall be thoroughly clean, free from dust, loose material, surface contamination and materials which reduce bond or prevent suction or wetting by repair materials. De-laminated, weak, damaged and deteriorated concrete and where necessary sound concrete shall be removed by suitable means. Ensure sufficient concrete is removed from around corroded reinforcement to allow cleaning, corrosion protection (where required) and compaction of the repair material.

### Steel Reinforcement:

Rust, scale, mortar, concrete, dust and other loose and deleterious material which reduces bond or contributes to corrosion shall be removed. Surfaces shall be prepared using abrasive blast cleaning techniques or high pressure water-blasting to Sa 2 (ISO 8501-1).

## MIXING

Sika MonoTop®-610 can be mixed with a low speed (<500 rpm) hand drill mixer or by hand for small quantities.

Pour the recommended water quantity in a suitable mixing container. While stirring slowly, add the

powder to the water and mix thoroughly for at least 3 minutes.

## APPLICATION

### **Bonding Primer:**

Thoroughly pre-wet the prepared substrate a recommended 2 hours before application. Keep the surface wet and do not allow to dry. Before application remove excess water e.g. with a clean sponge. The surface should appear as a dark matt appearance without glistening. Surface pores and voids shall not contain water. Using a suitable clean brush, roller or spraying equipment, cover the substrate in a thin layer filling all pits and voids.

### **Reinforcement Corrosion Protection:**

Using a suitable clean brush or spraying equipment apply a first coat to cover the whole exposed circumference of the reinforcement bars approximately 1 mm thick. When first coat is finger nail hard, apply a second coat approximately 1 mm thick. If using a spray method, protect substrate from excessive overspray. Wait until completely dry before applying repair mortar.

## CURING TREATMENT

Reinforcement corrosion protection: Protect fresh coating immediately from premature drying and contamination using an appropriate curing method.

## CLEANING OF EQUIPMENT

Clean all tools and application equipment with water immediately after use. Hardened material can only be mechanically removed.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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### **Product Data Sheet**

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